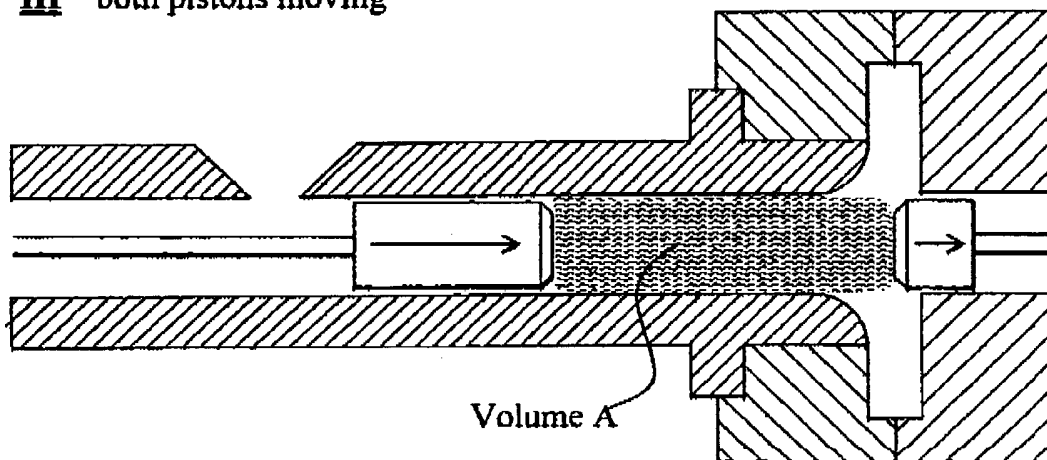


**III** both pistons moving**IV** die filled  
(start of holding pressure)